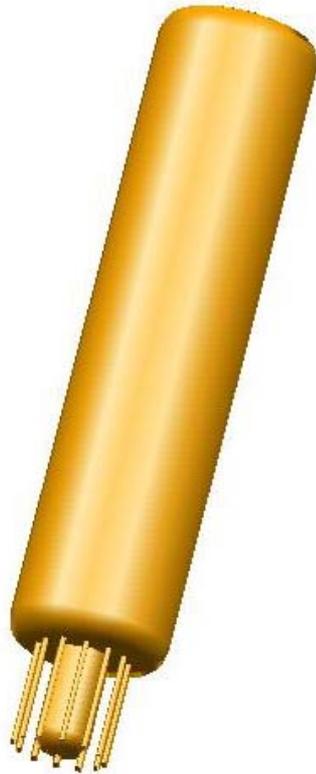
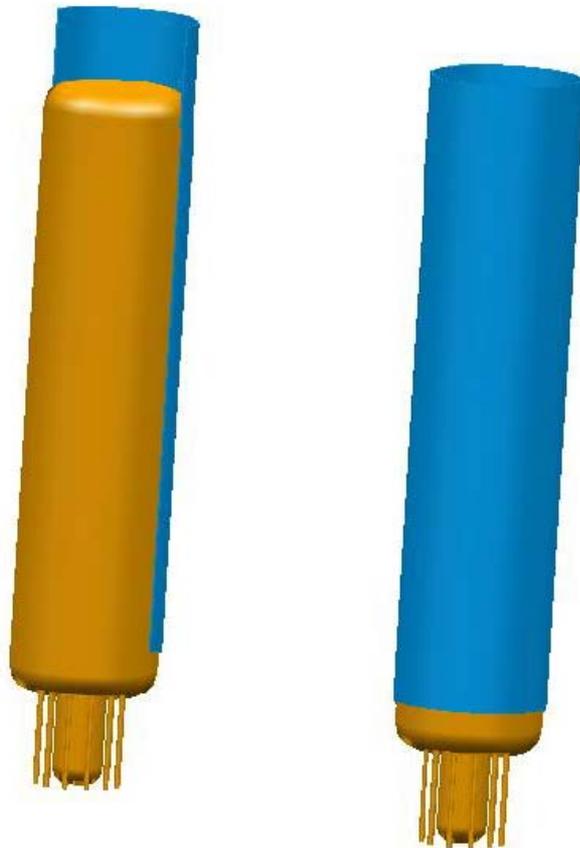


PMT Assembly Procedure

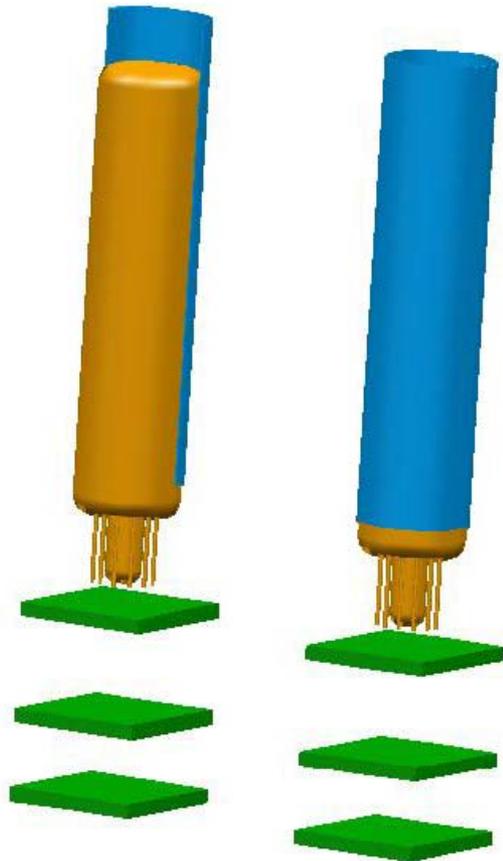
Clean, Test and Prepare PMT



Bond Mu Metal to PMT

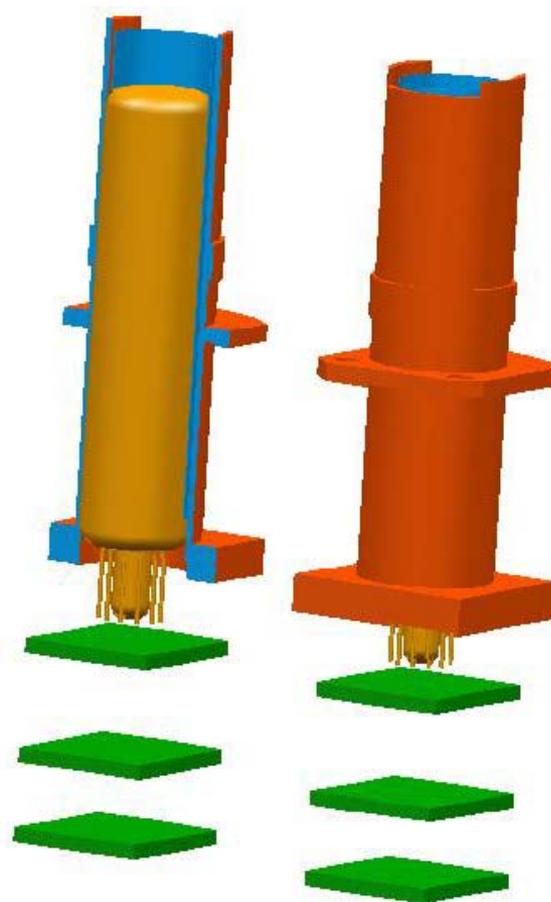


Solder Divider Boards in Place on PMT

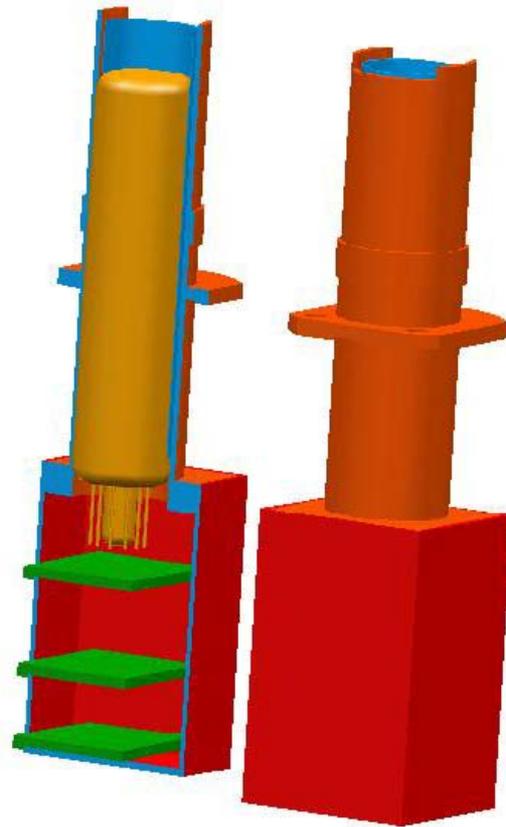


- Solder bottom board
- Solder middle board
- Solder top board
- Attach three boards to with standoffs

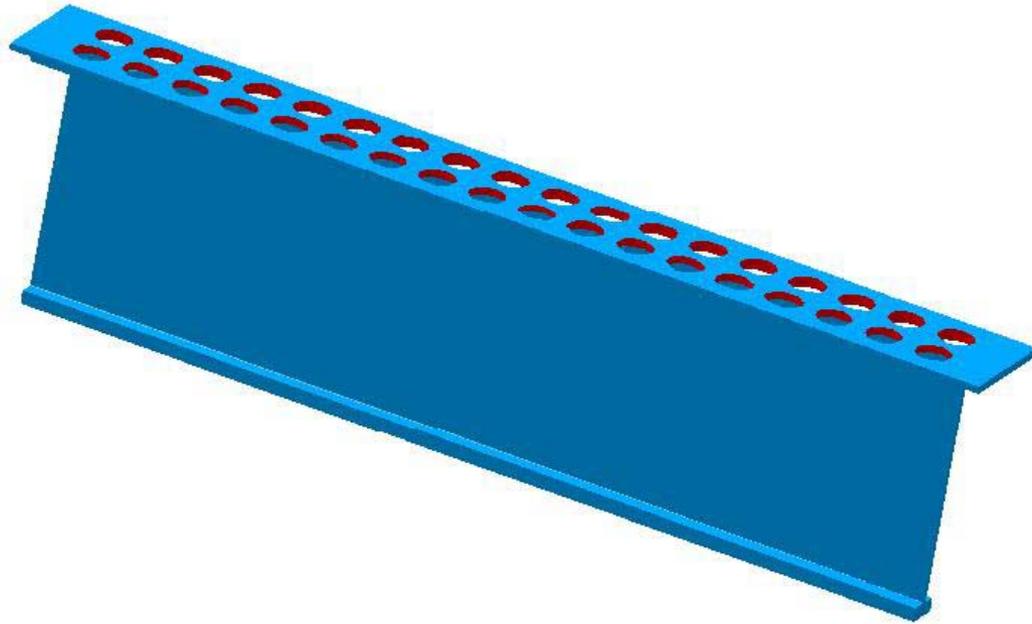
Bond PMT into Housing



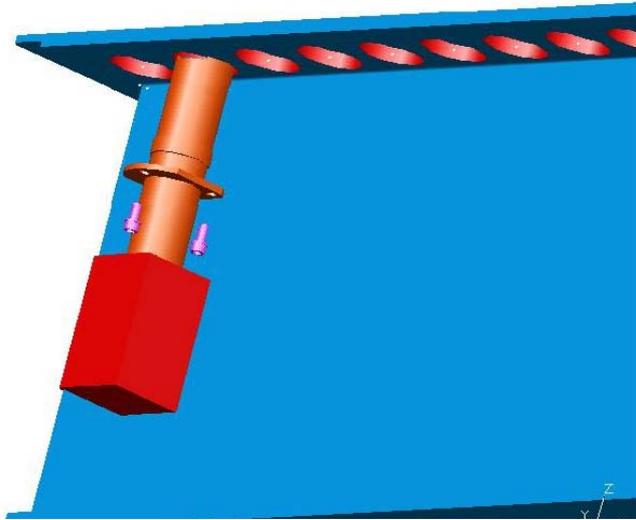
Fasten PMT Base to PMT



Electronics Rail



Fasten PMT Assembly to Rail



- **Fasten with three (3) #4 screws**
- **How many assemblies will be made for the EU?**
- **Shielding gasket under flange?**

